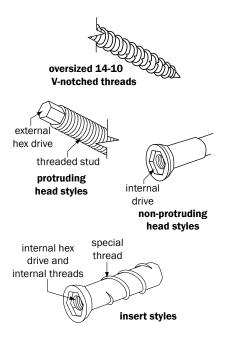




The Quick, Economical Method to Secure Hurricane Protection

The PanelMate[®] hurricane anchoring system, the most recognized name for anchoring hurricane shutters, allows fast and easy installation in concrete, block or wood. Since its introduction, the PanelMate anchoring system has expanded not only to accommodate the various building materials and practices used in different geographical areas, but also to meet ever-changing building code requirements. Originally just two anchors (PanelMate male and female), there are now seven designs to choose from.

All PanelMate fasteners, except for the inserts, utilize the same oversized 14-10 V-notch thread design. This consistency can offer a simplified approach when determining appropriate anchoring requirements.



Key Features and Benefits

- System approach (fasteners and installation components) simplifies assembly to reduce costs
- All PanelMate anchors (except for PanelMate inserts) have the same special oversized 14-10 V-notched threads (.270 O.D.) to provide exceptional pull-out and shear values
- Most designs available in 300 series (18-8) stainless steel
- Carbon steel designs have silver Stalgard[®] finish for outstanding corrosion resistance (withstands 800 – 1000 hours in salt spray testing per ASTM B117 standards)
- Tested to tough Miami-Dade hurricane standards:
 - PA202-94 Uniform Static Air Pressure
 - PA201-94 Impact
 - PA203-94 Cyclic Wind Loading

For additional technical information, see the individual spec sheets for each PanelMate anchor design.

The PanelMate Line-Up

		Available Lengths By Fastener Material			
Application	Building Material	Carbon Steel with Stalgard Finish	18-8 Stainless Steel		
Attachment of Direct Mou	nt Shutters				
Protruding Connections					
PanelMate Pro	concrete, block or wood	2-1/4" to 5-1/2"	2-1/4" to 5-1/2"		
PanelMate Plus	wood only	2-1/4"	2-1/4"		
PanelMate Pro TVAS	through brick to structural members	7-3/8"	7-3/8"		
Non-Protruding (Countersu	nk) Connections				
PanelMate Female ID*	concrete, block or wood	2-5/8" - 5-1/2"	2-5/8" - 5-1/2"		
PanelMate Female TVAS	through brick to structural members	7-3/8"	7-3/8"		
PanelMate Inserts	concrete, block or wood	1-5/8" & 2-/8"	Not Available		
Track Attachment of Acco	rdion or Roll-Up Shutter	· · ·			
PanelMate TVAS Hex	through brick to structural members	7-3/8"	Not Available		

* PanelMate Female ID anchors have a 18-8 stainless steel head assembled to a carbon steel or 18-8 stainless steel fastener

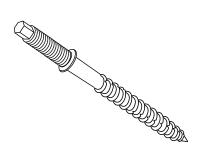


PanelMate[®] Pro Anchors

Our latest protruding design just got better with new lengths and 18-8 stainless steel designs. Ideal for concrete, masonry or wood applications.

Key Features & Benefits

- Five new fastener lengths in both 18-8 stainless steel and carbon steel with silver Stalgard $^{\ensuremath{\$}}$ finish
- Just drill and drive, no need to countersink
- 1/4-20 threaded stud has 1-1/8" standardized length of (one part has 2-1/4" length and 7/8" threaded stud length)
- Installs with standard 7/32" ANSI masonry drill bits
- Oversized #14 diameter with V-notched threads (.265" O.D.)
- · For concrete, block or wood applications



		Catalog	Catalog Number				1/4-20
	Carbon Steel Fastener with Silver Stalgard Finish	18-8 Stainless Steel Fastener	Length A	1/4-20 Stud Length B	Thread Length C	Thread Length D	
В	A	ENT220 [†]	Х	2-1/4"	7/8"	2"	5/8"
		ENT320 ^{††}	Х	3-1/4"	7/8"	3"	5/8"
	LIIIIIIIIIII	ENT225	ENT226	2-1/4"	1-1/8"	2"	7/8"
L L		ENT325	ENT326	3-1/4"	1-1/8"	3"	7/8"
D	C	ENT450	ENT451	4-1/2"	1-1/8"	3"	7/8"
		ENT550	ENT551	5-1/2"	1-1/8"	3"	7/8"
		ENT737	ENT738	7-3/8"	1-1/8"	3"	7/8"

† formerly sold as Cat# ENX320 †† formerly sold as Cat# ENX328

Installation

PanelMate® Pro anchors can easily be installed with the ENY246 PanelMate® Pro installation kit, conveniently packaged in a sturdy plastic box

ENY246 PanelMate® Pro Installation Kit Contents

Catalog No.	Description	
ELY100	Drill bit adaptor & 1/8" hex key	
ELY110	Drive sleeve	
ENY156	PM Pro drive socket	
ENY165	Back-up driver with internal 1/4-20 threads	

PanelMate® Installation components are also available individually. The ENY246 PM Pro installation kit does not include a masonry drill bit.

Masonry Dr	Masonry Drill Bits									
Part No.	Description	Functional Length								
Tanged Masonry Drill Bits										
EMC100	7/32 x 4-1/2" tanged masonry drill bit	3"								
EMC110	7/32 x 5-1/2" tanged masonry drill bit	4"								
EMC115	7/32 x 7-1/2" tanged masonry drill bit	6"								
EMC116	7/32 x 13" hex stem masonry drill bit	11-1/2"								
SDS Hex Sh	anked Masonry Drill Bits ^{††}									
EMC120	7/32 x 5-1/2" SDS masonry drill bit	2-1/4"								
EMC130	7/32 x 7" SDS masonry drill bit	4"	BB							
EMC140	7/32 x 8 1/4" SDS masonry drill bit	5"								
EMC150	7/32 x 11" SDS masonry drill bit	6"								

⁺⁺ SDS bit not recommended for use with hollow block due to the excessive percussion generated by rotary hammer drills.



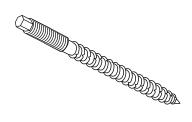




PanelMate® Plus Anchors

Key Features & Benefits

- · Just drill and drive; no countersinking needed
- Designed for wood applications; not recommended for concrete or block
- One fastener length: 2-1/8"
- Available in 18-8 stainless steel or carbon steel with silver or white $Stalgard^{\oplus}$ finish
- · No washer on anchor allows for adjustable protruding length



			Catalog Number				
1-1/4" 1/8"	2-1/8"	Carbon Steel	Carbon Steel	18-8	Fastener	, .	Thread
	222222222222222	with Silver Stalgard® Finish	with White Stalgard® Finish	Stainless Steel	Length A	Stud Length B	Length C
		ENX383	ENX384	ENX400	2.25"	1-1/4"	2"

Installation

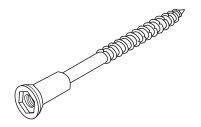
PanelMate Plus anchors can be installed with the same installation components used with PanelMate Pro anchors.

Note: The PanelMate Plus anchor is not recommended for use in concrete or masonry. It intended for use in wood. For concrete or masonry applications, please see information on the PanelMate Pro design.

PanelMate Female ID (Internal Drive) Anchors

Key Features & Benefits

- Five lengths feature a 18-8 stainless steel head attached to carbon steel with silver Stalgard finish or 18-8 stainless steel fastener
- One more economical product made with all carbon steel with silver Stalgard finish
- 5/16" internal hex drive allows for snug fit in exterior surface
- · Prevents air gap and voids around the anchor head



		Overall			
	Stainless Steel Head & Carbon Steel Fastener	Stainless Head & Stainless Steel Fastener	All Carbon Steel	Length A	Thread Length
A	ENW260	ENW261	ENW300**	2.600"	1.75"
	ENW325	ENW326	-	3.250"	2.00"
	ENW450	ENW451	-	4.500"	3.00"
	ENW550	ENW551	-	5.500"	3.00"
	ENW737	ENW738	-	7.375"	3.00"

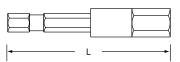
** to be introduced summer 2008

Installation

- 1. Drill hole using 1/2" masonry drill bit to countersink hole.
- 2. Use the PanelMate hex drive tool to seat fastener.

Installation Components

Catalog No.	Model	Length "L"	Dia.	Material	Finish
ENY190	PanelMate® -	2"	5/16" hex drive	steel	zinc plate
ENY192		3"			
ENY194		4"	unve		



PanelMate®hex drive tool

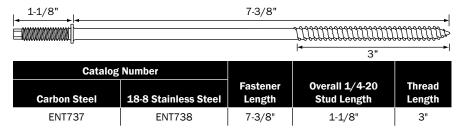




The first anchoring system designed specifically to attach hurricane shutters through brick to a building's structural members.

Key Features & Benefits

- Available in both 18-8 stainless steel and carbon steel with silver $\ensuremath{\mathsf{Stalgard}}^{\ensuremath{\texttt{@}}}$ finish
- 1/4-20 threaded stud has 1-1/8" standardized length
- Oversized 14-10 thread is 3" long to provide installation flexibility



PanelMate Female TVAS

Designed specifically to provide a non-protruding surface to attach hurricane shutters through brick to a building's structural members

Key Features & Benefits

- Available in both 18-8 stainless steel and carbon steel with silver Stalgard finish
- End-drilled head has 1/4-20 internal threads to a depth of 1/2"
- Oversized 14-10 thread is 3" long to provide installation flexibility

7-3/8"

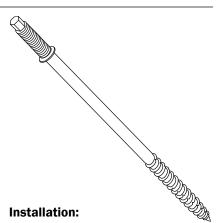
Fastener Length

7-3/8"

3"

Thread Length

3"



- Drill a clearance hole through the brick with a 1/4" ANSI masonry drill bit.
- 2. PanelMate® Pro installation tools can be used to seat the anchor.

Installation

PanelMate Female TVAS anchors can be installed with the same installation components used with PanelMate Female I.D. anchors.

PanelMate TVAS Hex

Carbon Steel

ENW737

The first anchoring system designed specifically to attach track systems for roll-up or accordion shutters through brick to the building's structural members.

Key Features & Benefits

Carbon steel with silver Stalgard corrosion-resistant finish

18-8 Stainless Steel

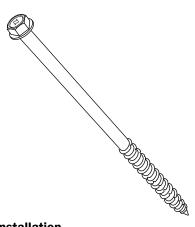
ENW738

- 5/16" hex drive with 1/2" washer face
- 3" length of oversized 14-10 thread

Catalog Number

• Suitable for concrete, block and steel (pre-drilling required) as well as wood (no pre-drilling required)

-	7-3/8"						
-		3"					
Catalog Number	Fastener Length	Thread Length					
ENX335	7-3/8"	3"					



Installation

Follow the same instructions used for the PanelMate TVAS anchors except use a 5/16" hex driver instead of the PanelMate Pro driver.





Performance Data

Concrete : 3,350 PSI									
Fastener Material	Style	Design	Edge distance	Depth of embedment	Tension	Shear			
			2.50" 10d	1.75"	2176	-			
Carbon Steel Only	PanelMate® Pro, Plus, TVAS	Drotruding	1.00" 4d	2.00"	2383	755			
Carbon Steer Only	Partenviatere Pro, Plus, TVAS	Protruding	1.75" 7d	2.00"	-	1758			
			2.50" 10d	2.00"	2458	2269			
Carbon Steel Only	PanelMate® Female ID	Non-protruding	1.75" (7d)	1.75"	-	1620			
Carbon Steer Only		Non-protructing	2.50" 10d	1.75"	2176	1602			
CMU: 2,071 PSI									
Fastener Material			Edge distance	Depth of embedment	Tension	Shear			
Carbon Stool Only		Drotruding	2.00"	1.25"	1091	1060			
Carbon Steel Only	PanelMate® Pro, Plus, TVAS	Protruding	3.00"	1.25"	1050	1300			
Carbon Steel Only	PanelMate® Female ID	Non-protruding	2.00"	1.25"	1091	-			
Carbon Steer Only	FallelMate® Felliale ID	Non-protructing	3.00"	1.25"	1050	994			
	Wa	od - #2 SYP (Spec	cific Gravity .54)						
Fastener Material			Edge distance	Depth of embedment	Tension	Shear			
Carbon Steel and		A.U.	0.75"	1.875"	2632	1152			
Stainless Steel	All	All	2.00"	1.50"	_	1560			

Performance Data – Anchors with 14-10 Threads Only

NOTE: Performance values listed are ultimate values obtained under laboratory conditions. Appropriate safety factors should be applied for design purposes.

Performance Data - PanelMate® Inserts

			Poured Concr	ete Beam (2	,700 PSI)					
Test	Test Edge Distance Embedment					Ultimate	Ultimate Load (Ibs.)			
Pull-out		4"		1-5/8"			2	2,342		
			Block or	CMU (2,676	PSI)					
Test		Block Type		Power Tool	and Drill	Bit	Embedme	ent	Ultimate Load (lbs.)	
Pull-out		Grout filled	F	Rotary hamm	er and SD	S bit	1-1/2"		1,666†	
			Hollow BI	ock (1,794	PSI) ^{††}					
Tes	st Type	Edge Distance	(in.) Embedn	Embedment (In.) Ultimate Loa		nate Load ((lbs.) Typical Mode of Fai		ical Mode of Failure	
Ρι	Pull-out		ĺ			1,376	Ì	Po	p-out/spall of block	
S	Shear	1-3/4"				1,100		E	Break-out of block	
Ρι	ull-out	2.1.(0)	1-1	1-1/4"		1,608		Pop-out/spall of block		
S	Shear	3-1/2"				2,208		E	Break-out of block	
				Wood						
	Specific Gr	avity F	Pilot Hole	Embed	ment	Edge	Distance		Ultimate Load (lbs.)	
SPF	.35		4.0% (4.07%)	4 5	(0)				1,115	
#2SYP	.55		16" (.437")	1-5/	δ	1 3	6/4"		1,396	

⁺ In-house testing was done with pilot hole drilled using corded rotary hammer and 7/16" SDS masonry drill bit.

 †† In testing, the PanelMate® insert was installed and a 1/4-20 stainless steel machine screw was threaded into the insert. The test load was then applied to the machine screw.

NOTE: These values are offered only as a guide: therefore, an appropriate safety factor should be applied to these values.



PanelMate[®] Inserts

The fast and economical method to anchor hurricane shutters to concrete, masonry and wood.

Key Features & Benefits

- Two lengths
 - 2-1/8" for applications with a stucco exterior
 - 1-7/16" for applications without a stucco exterior
- Oversized 1/2" thread design (.527" O.D.) provides high strength connection
- 5/16" internal hex drive with countersinking head design
- Deeply tapped 1/4-20 internal threads; through-drilled on short version
- Silver Stalgard® finish provides exception corrosion resistance
- Nylon locking patch on long insert resists back-out

Catalog No.	Model	Insert Length	Dia.	Material	Finish
ENX305	PanelMate L Insert	2-1/8"	1/2"	carbon steel	Silver Stalgard® with nylon locking patch
ENX310	PanelMate S Insert	1-7/16"			Silver Stalgard® only

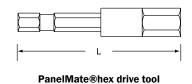
Installation

- 1. Pre-drill pilot hole with 7/16" ANSI drill bit.
- 2. Drive in the PanelMate insert until it seats flush. Use of an impact driver is recommended.

NOTE: In non-grout-filled CMU applications, masonry drill bits and hammer drills are recommended instead of SDS bits and rotary hammer drills, in order to minimize spalling of block wall.

Installation Components

Catalog No.	Model	Length L	Dia.	Material	Finish
ENY190		2"	E (40")		
ENY192	PanelMate® hex drive tool	3"	5/16" hex drive	steel	zinc plate
ENY194	HEX UNVE LOUI	4"			





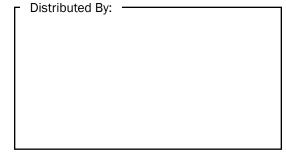
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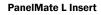


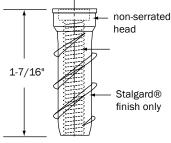


. X Avdel iForm



5/16" hex drive serrated head 1/4-20 internal threads** 1-1/4" 2-1/8 Stalgard® finish with locking patch





PanelMate S Insert

**accept multiple lengths of 1/4-20 fasteners

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